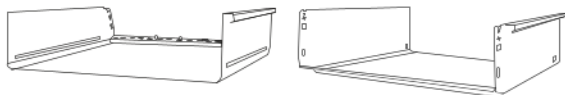




ASSEMBLY INSTRUCTIONS

VARIOCAGE

double

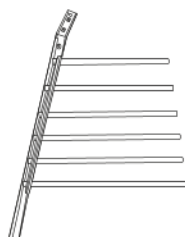
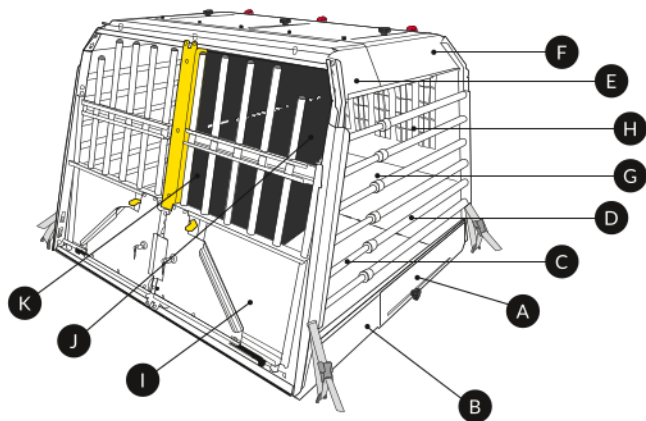


A Floor Rear

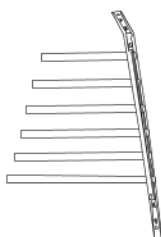
00377	1X
00383	
00361	
00362	
00364	
00365	
00382	
00369	
Product no	No of items

B Floor Front

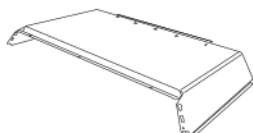
00377	1X
00383	
00361	
00362	
00364	
00365	
00382	
00369	
Product no	No of items



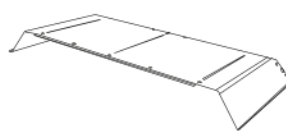
C Sidebar



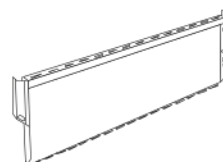
D Sidebar



E Roof Front



F Roof Rear



G Lower Panel

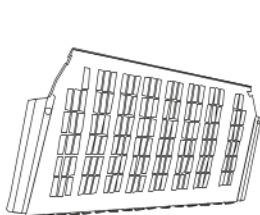
00377	X4	2X
00383	X5	
00361	X5	
00362	X6	
00364	X6	
00365	X6	
00382	X7	
00369	X8	
Product no	Pipes	No of items

00377	X4	2X
00383	X5	
00361	X5	
00362	X6	
00364	X6	
00365	X6	
00382	X7	
00369	X8	
Product no	Pipes	No of items

00377	1X
00383	
00361	
00362	
00364	
00365	
00382	
00369	
Product no	No of items

00377	1X
00383	
00361	
00362	
00364	
00365	
00382	
00369	
Product no	No of items

00377	1X
00383	
00361	
00362	
00364	
00365	
00382	
00369	
Product no	No of items



H Escape Hatch

00377	1X
00383	
00361	
00362	
00364	
00365	
00382	
00369	
Product no	No of items



I Door Section

00377	1X
00383	
00361	
00362	
00364	
00365	
00382	
00369	
Product no	No of items



J Divider Rear

00377	1X
00383	
00361	
00362	
00364	
00365	
00382	
00369	
Product no	No of items



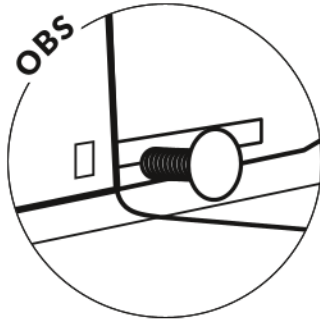
K Divider Front

00377	1X
00383	
00361	
00362	
00364	
00365	
00382	
00369	
Product no	No of items

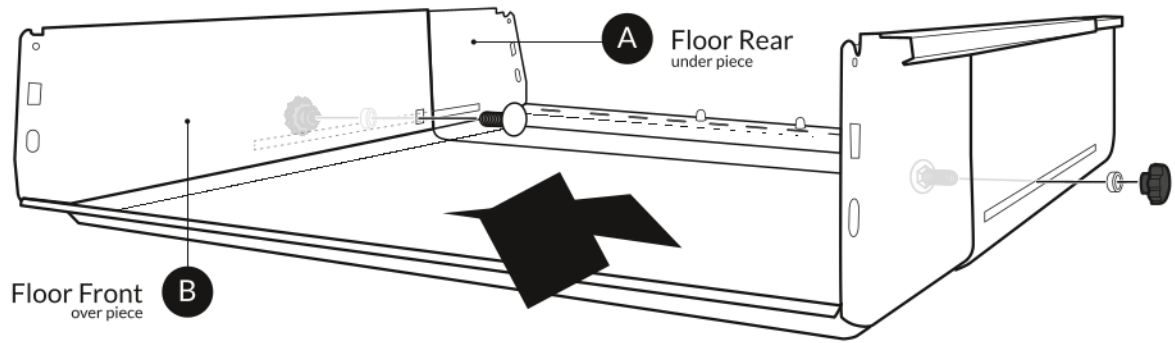
ASSEMBLY KIT IS DIMENSIONED FOR THE LARGEST CAGE, FOR SMALLER CAGES YOU HAVE MORE PARTS THAN YOU NEED

M-460641D 18X rubber	M-SM6X14IA 24X 	M-SM6X12 2X 	M-460641AQ 3X red	ALLEN KEY 4 1X 	M-B251,56,5SLD 4X Ø25mm 	M-460641AY rubber end caps 00377 8X 00383 10X 00361 10X 00362 12X 00364 12X 00365 12X 00382 14X 00369 16X	M-460641BA plastic end caps 00377 8X 00383 10X 00361 10X 00362 12X 00364 12X 00365 12X 00382 14X 00369 16X
M-R3015M5S 6X 	M-B13265SLD 6X Ø13mm plastic	M-VBM5X16 6X 	M-10240 4X 		M-BR6X19X15 4X Ø19mm 		

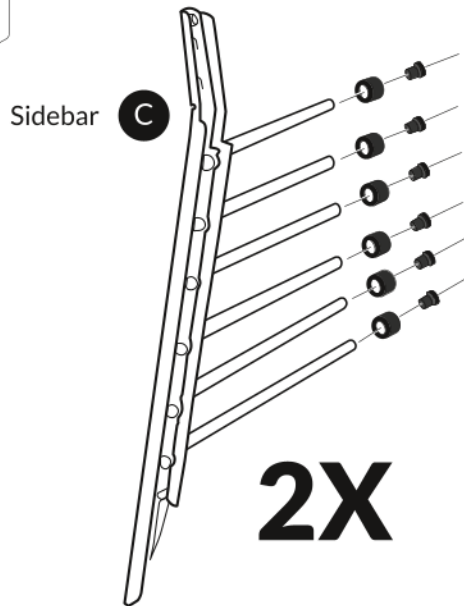
STEP
1



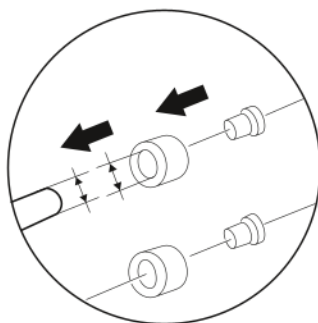
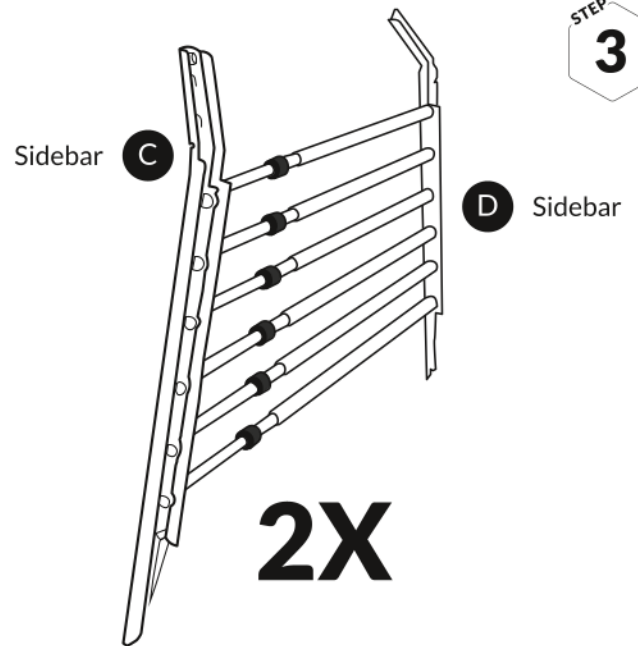
M-R3015M5S 2X	M-B13265SLD 2X Ø13mm plastic	M-VBM5X16 2X



STEP
2

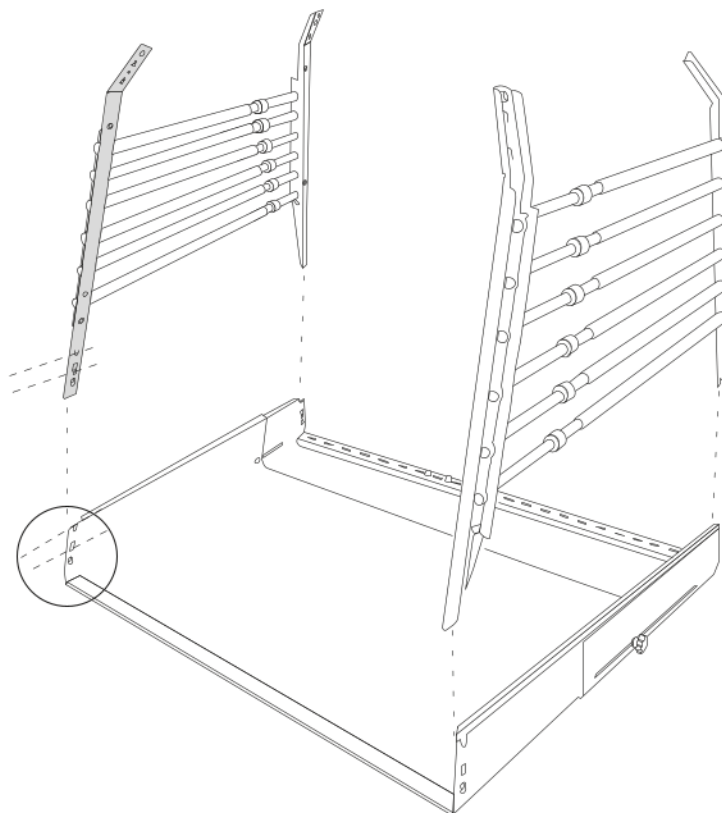
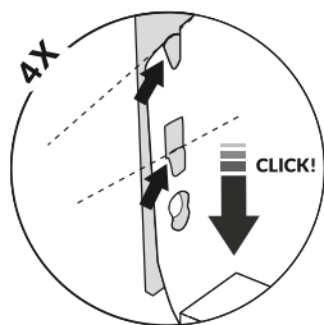


STEP
3



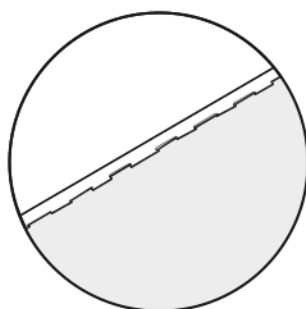
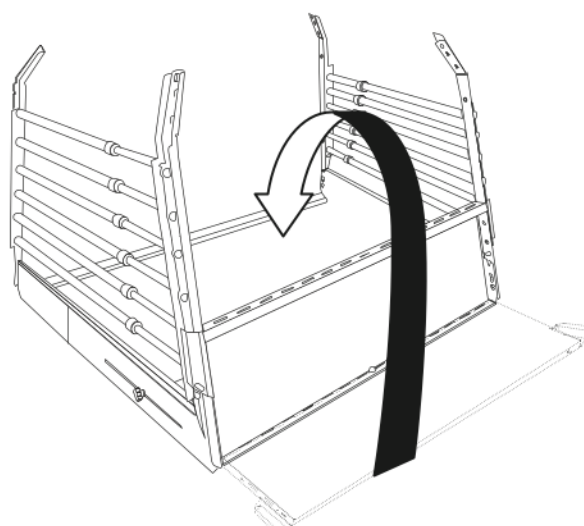
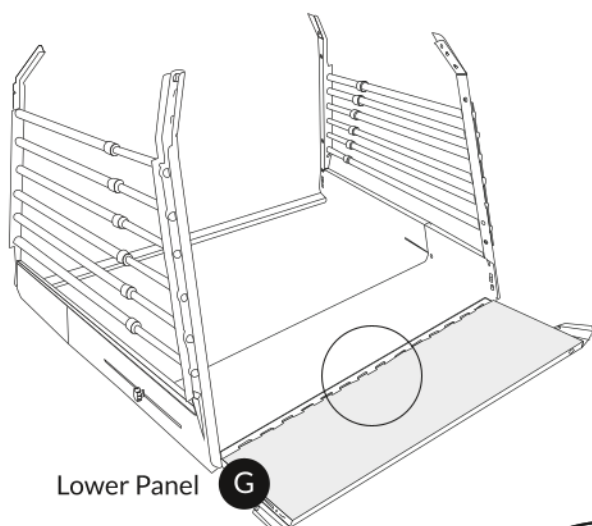
M-460641AY	M-460641BA
00377 8X	00377 8X
00383 10X	00383 10X
00361 10X	00361 10X
00362 12X	00362 12X
00364 12X	00364 12X
00365 12X	00365 12X
00382 14X	00382 14X
00369 16X	00369 16X
rubber end caps	plastic end caps

STEP
4

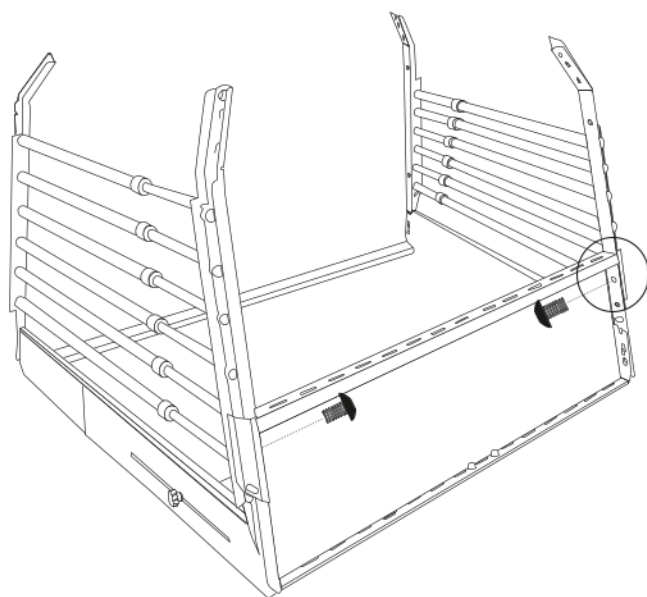


STEP
5

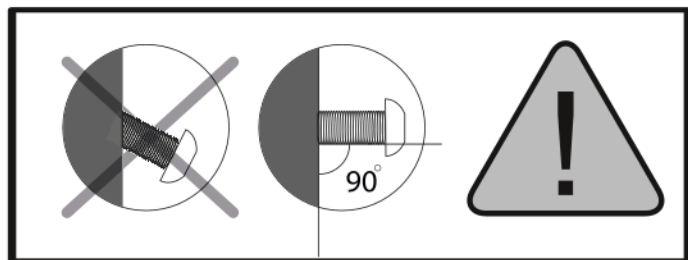
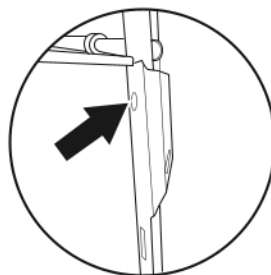
180°



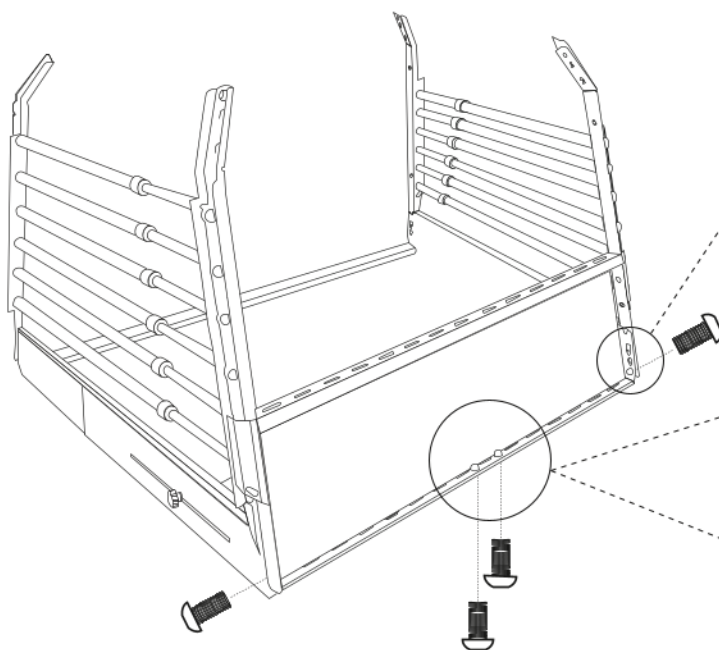
STEP
6



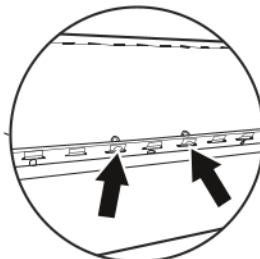
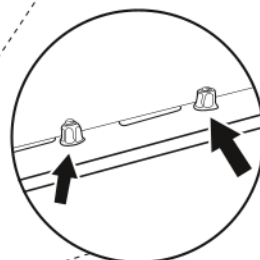
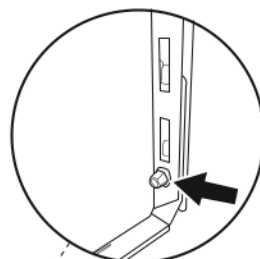
M-SM6X12
2X



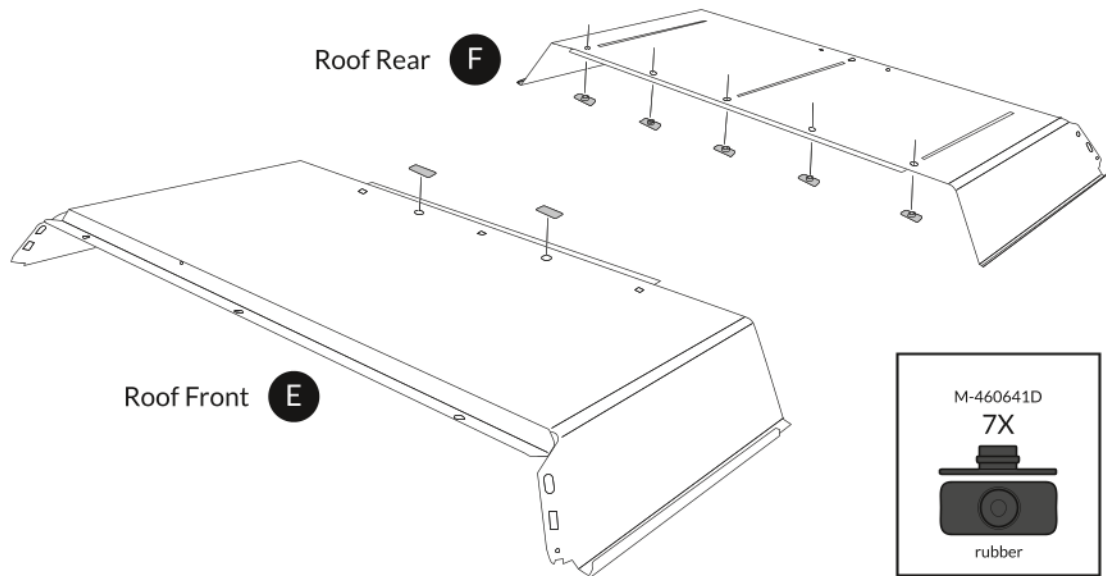
STEP
7



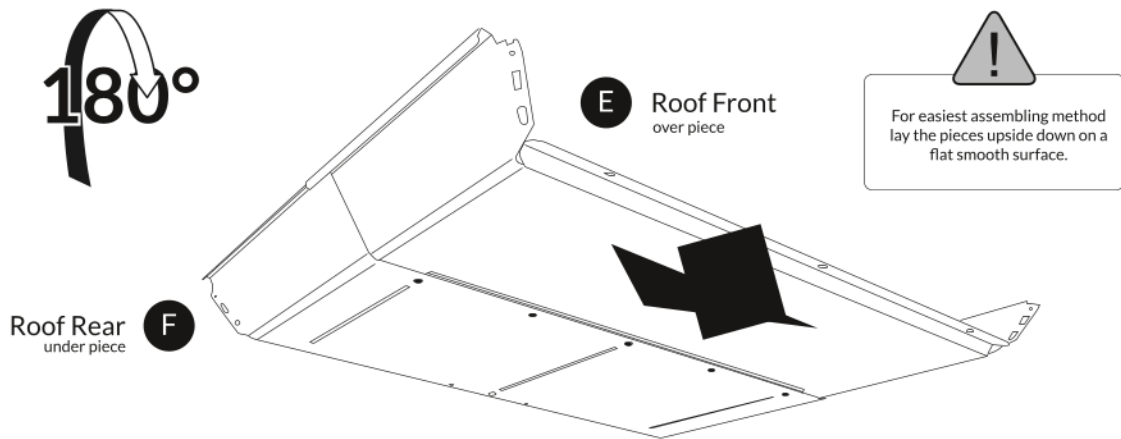
M-SM6X14IA
4X



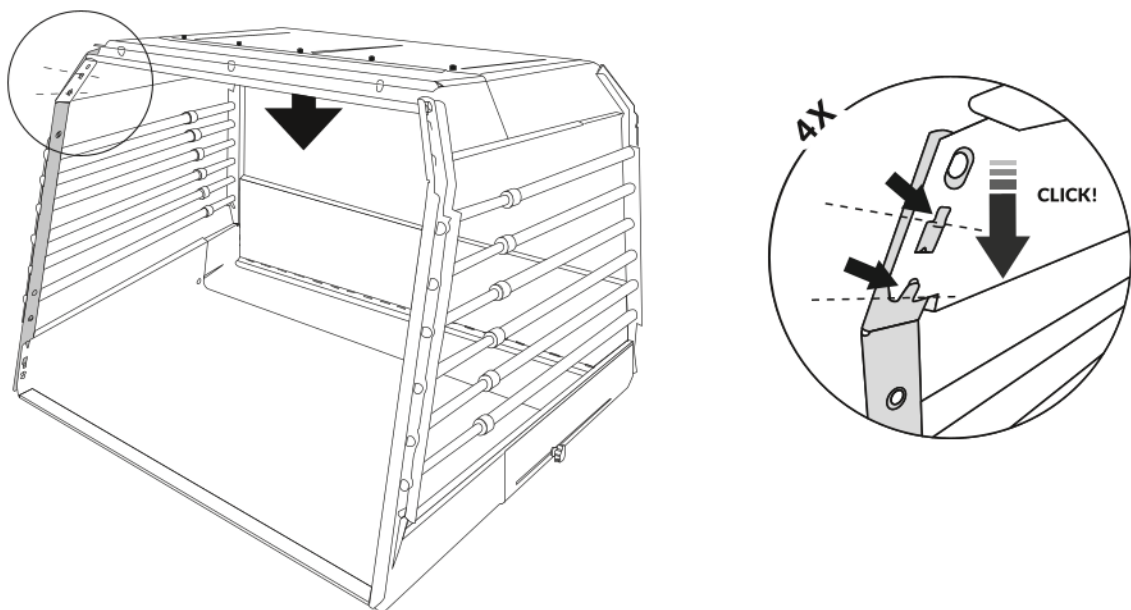
STEP
8



STEP
9

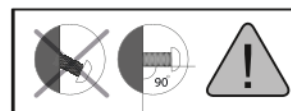
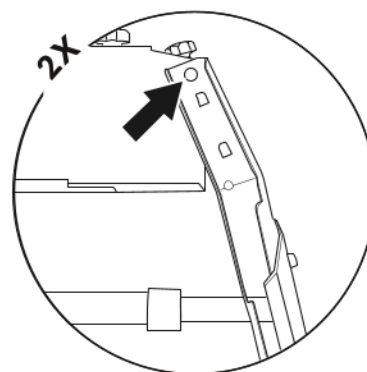
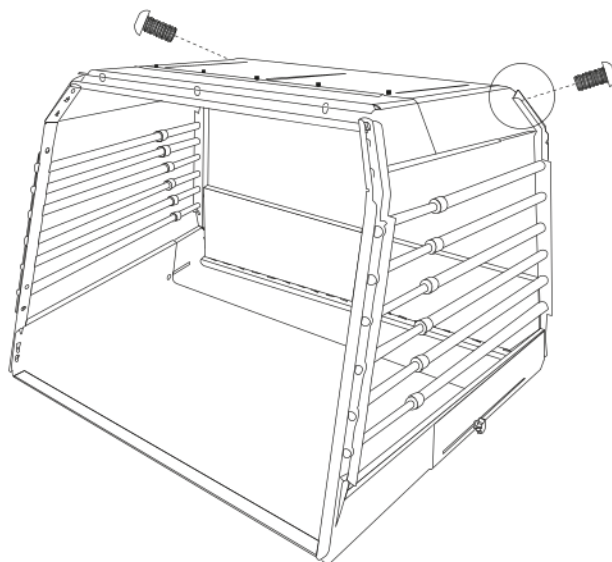


STEP
10

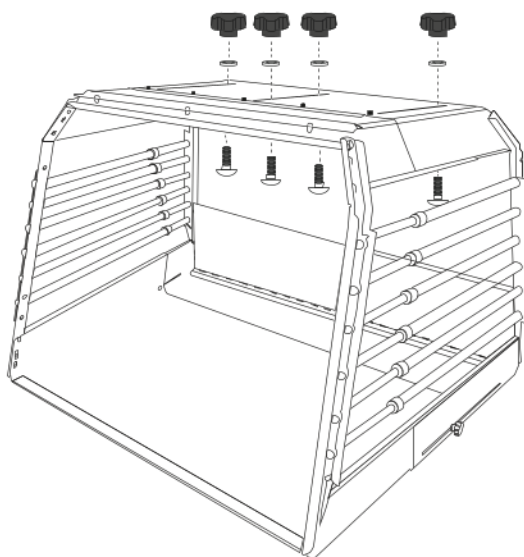


STEP
11

M-SM6X14IA
2X



STEP
12



M-R3015M5S
4X



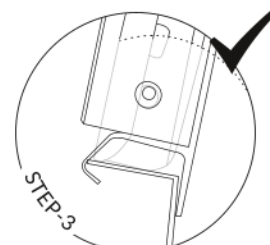
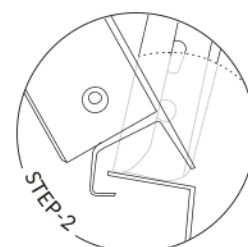
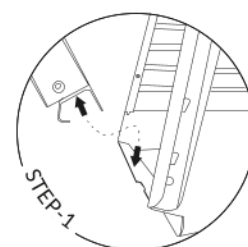
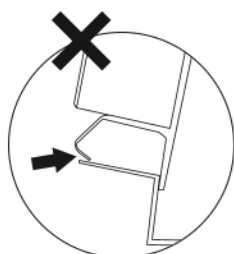
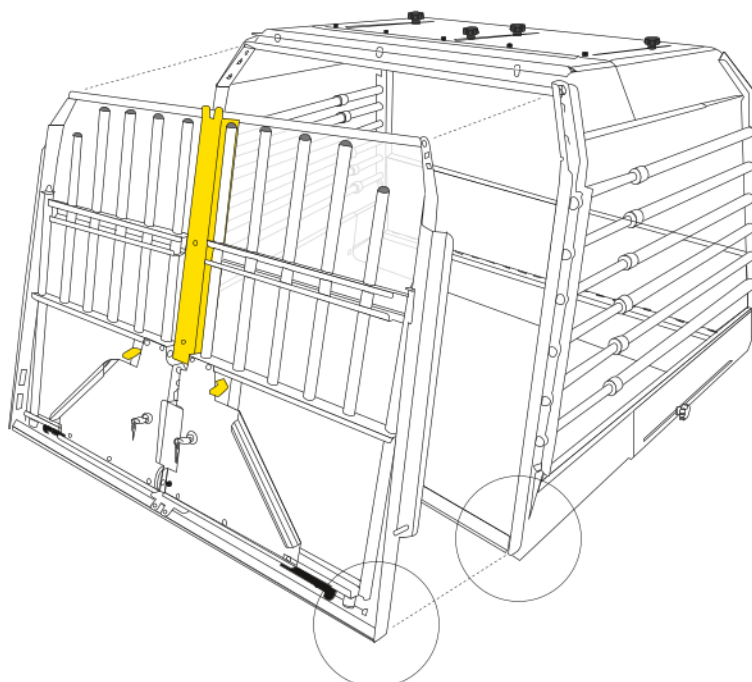
M-B13265SLD
4X
Ø13mm
plastic



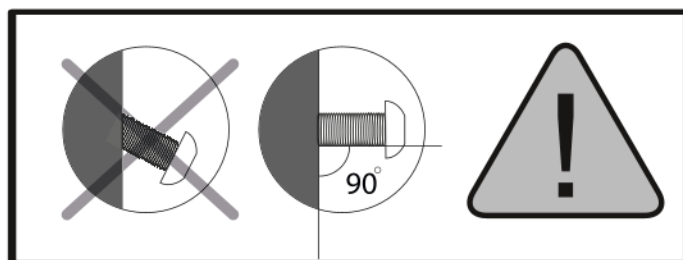
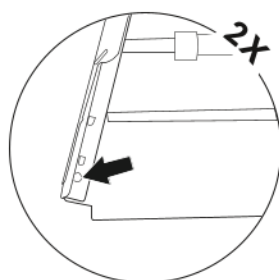
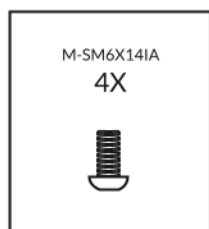
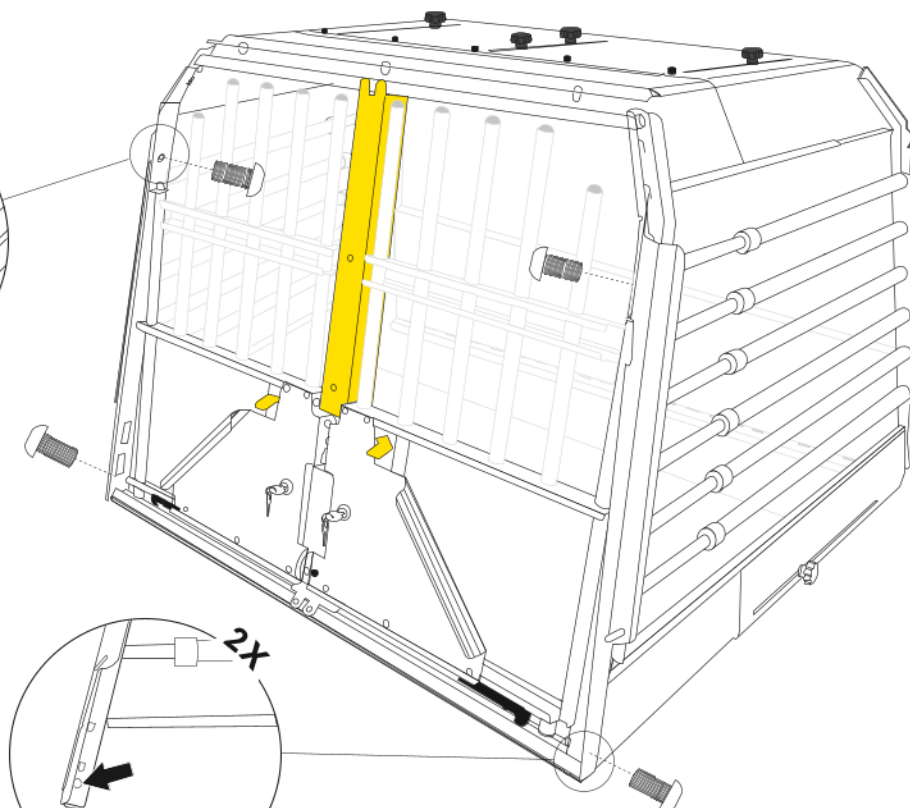
M-VBM5X16
4X



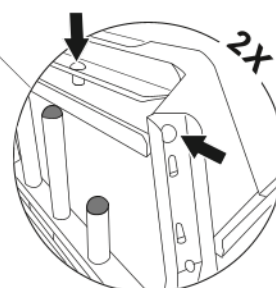
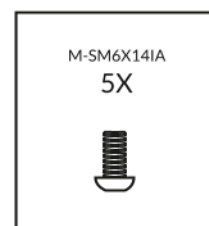
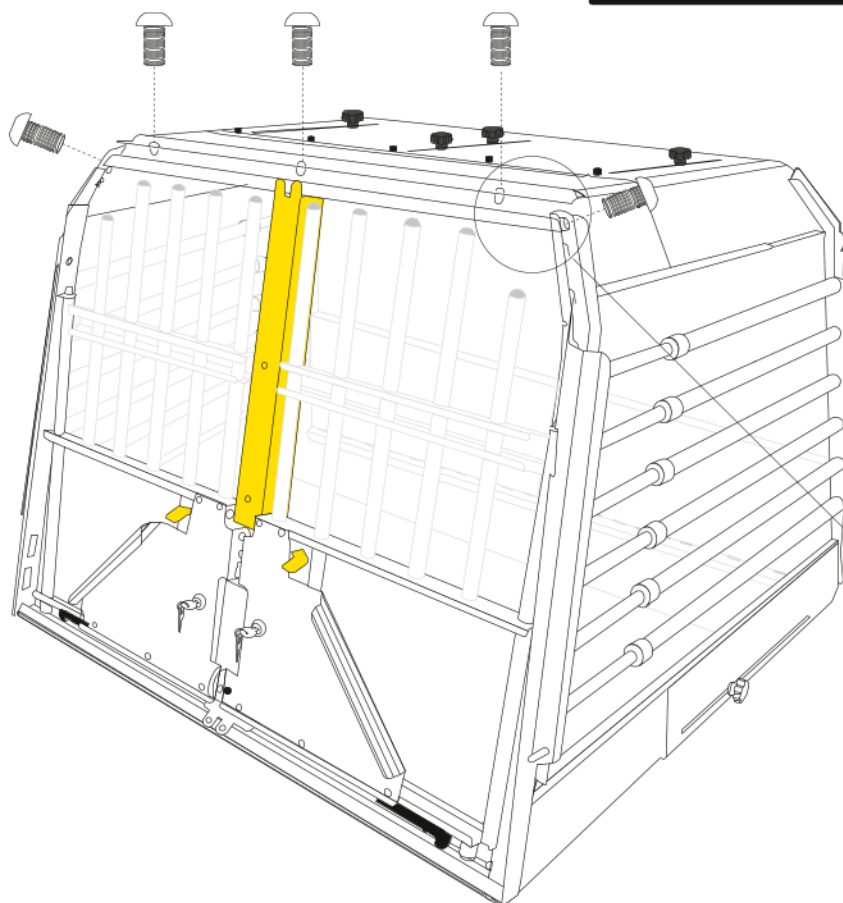
STEP
13



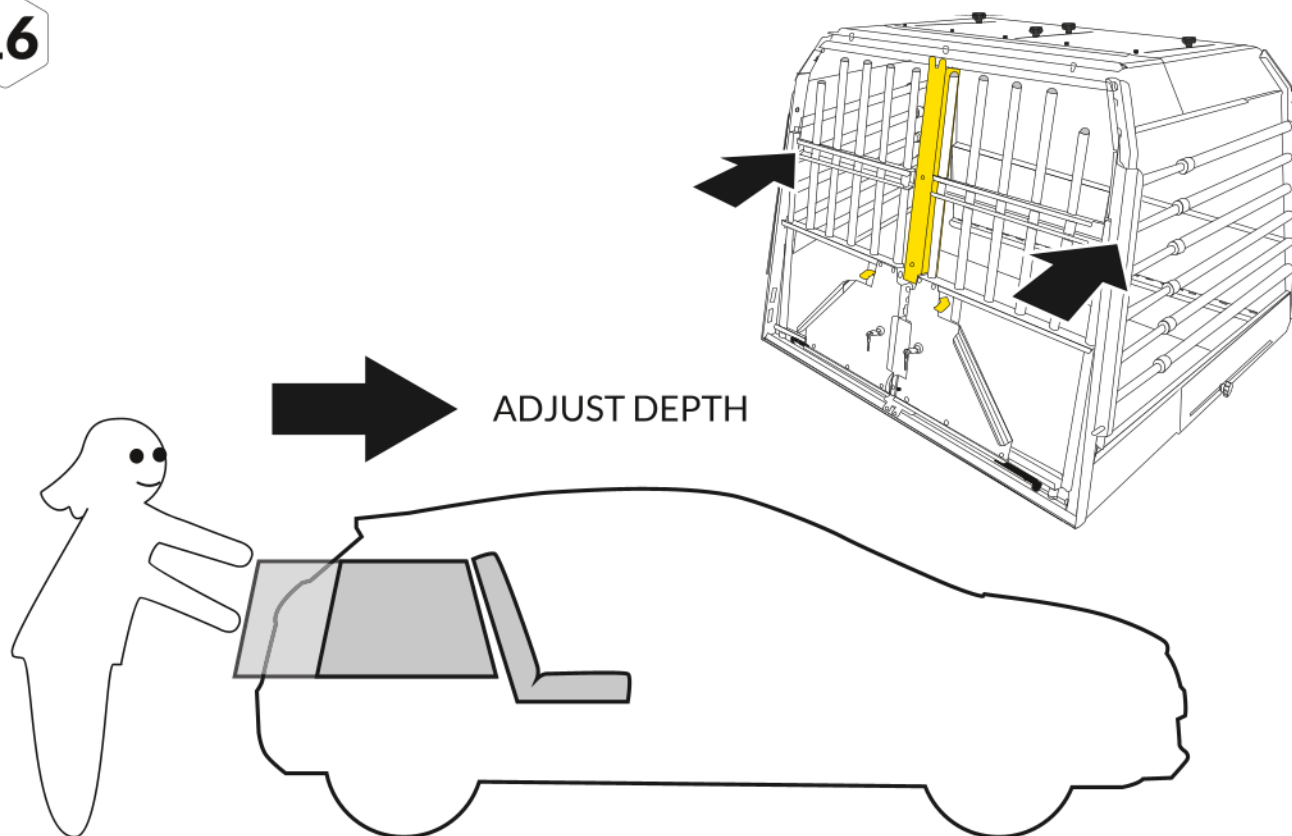
STEP
14



STEP
15

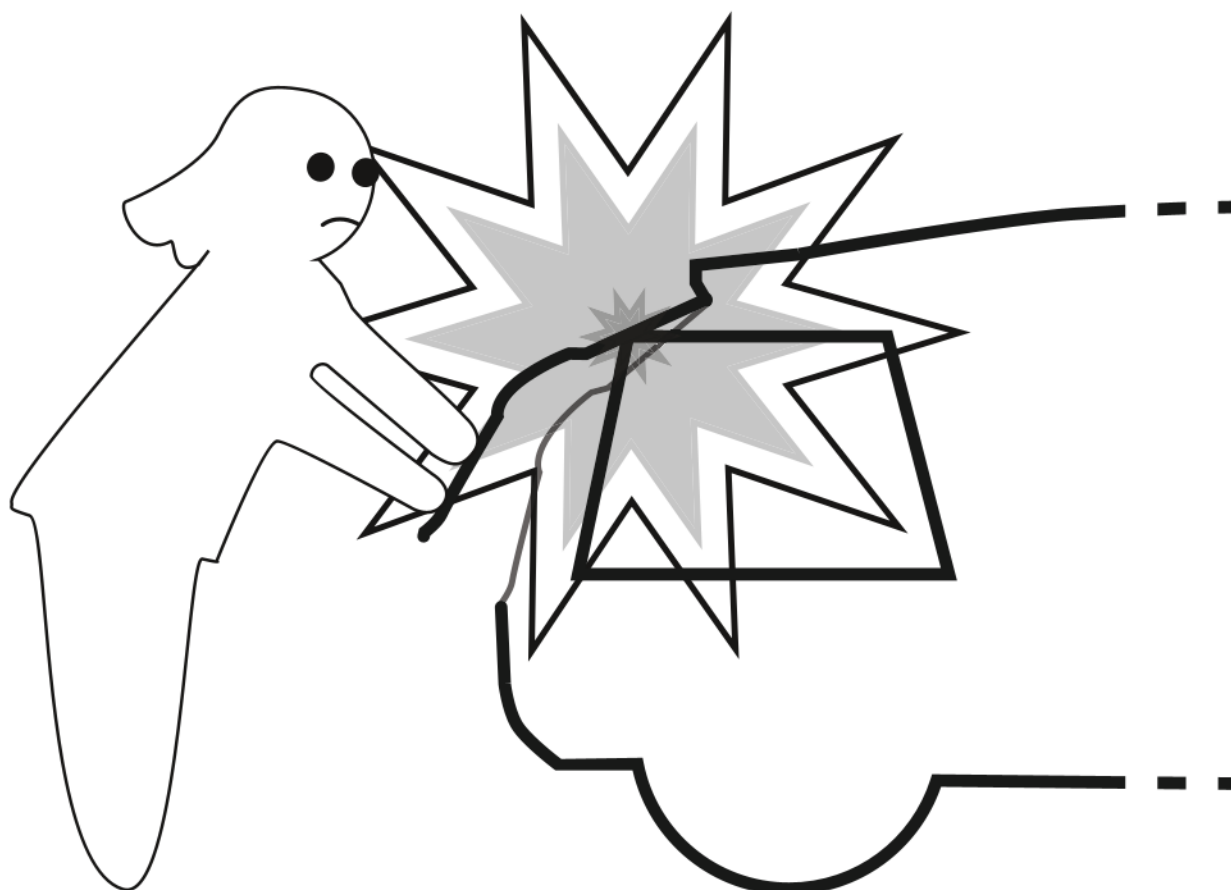


STEP
16

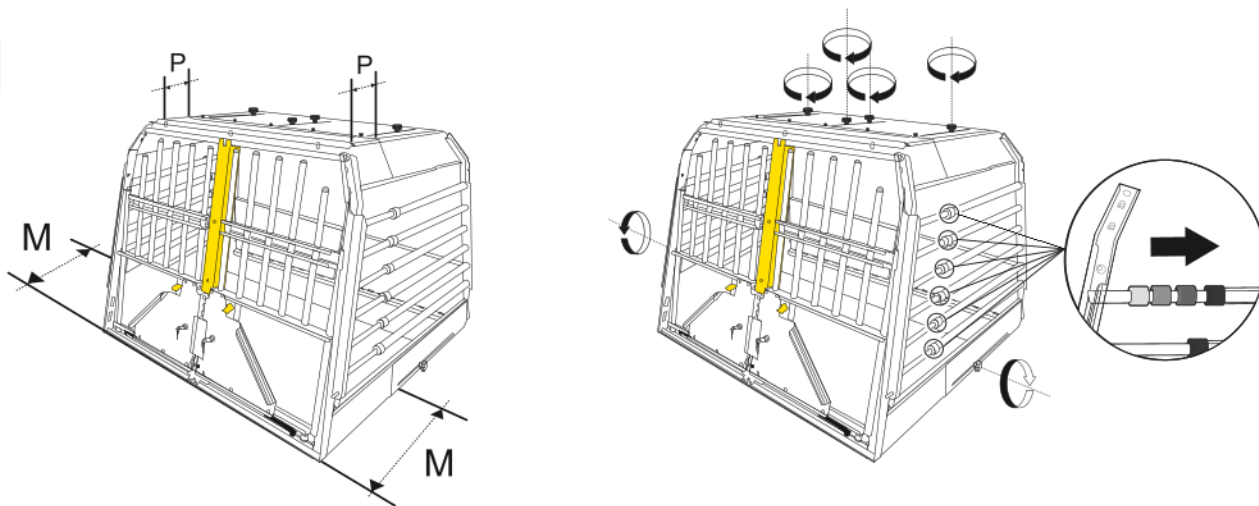


STEP
17

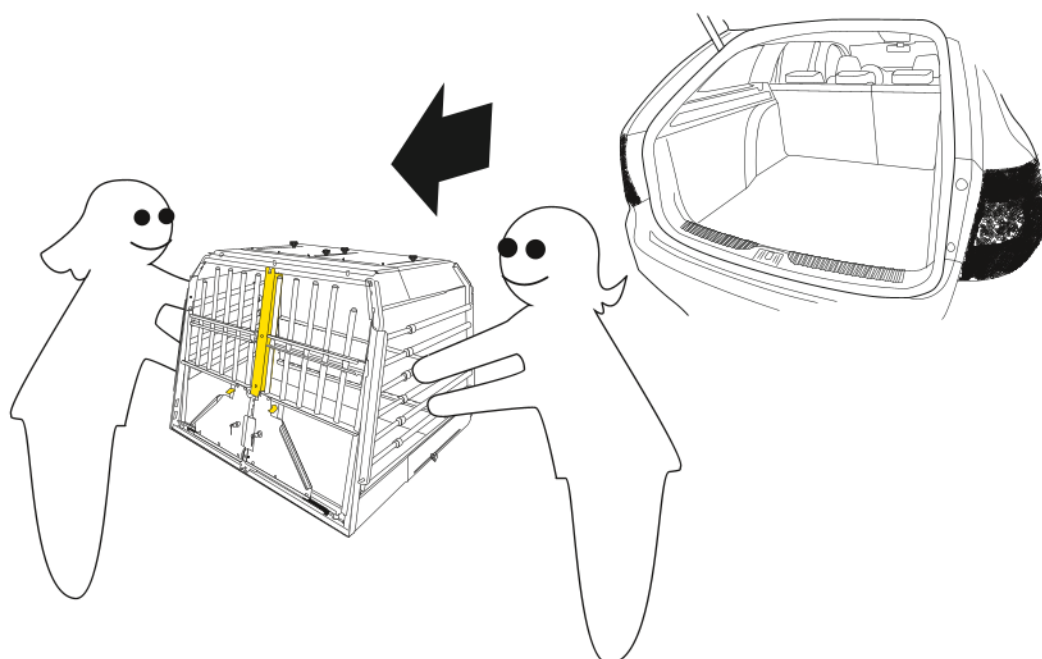
WARNING!



STEP
18



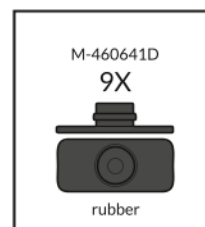
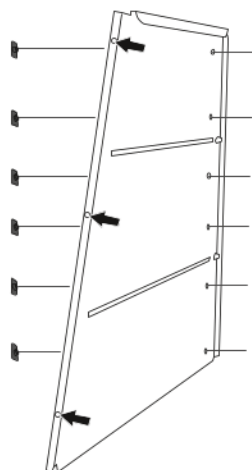
STEP
19



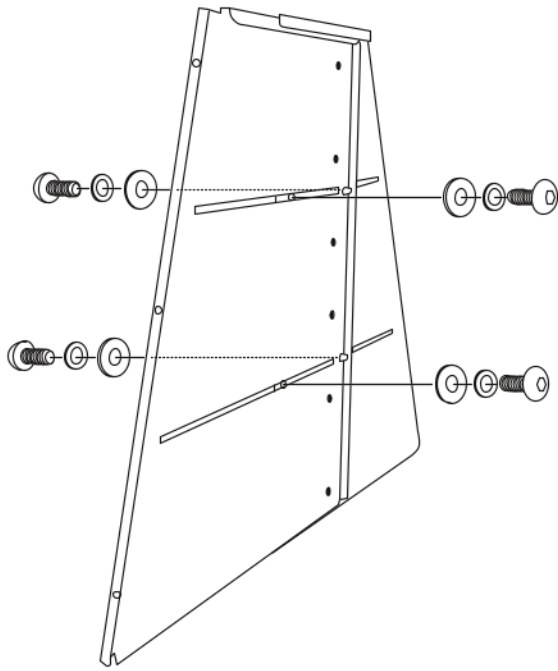
STEP
20

K Divider Front

J Divider Rear

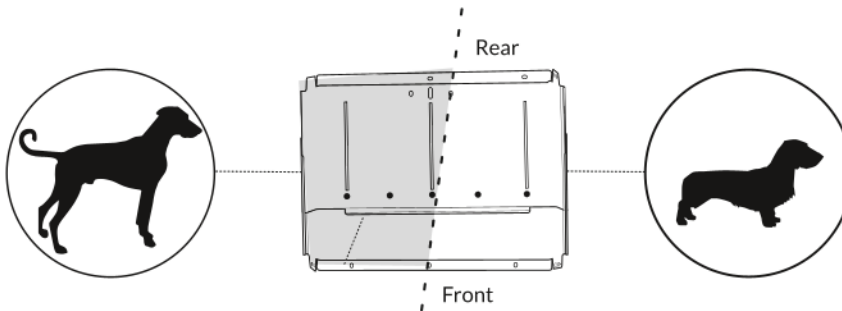


STEP
21



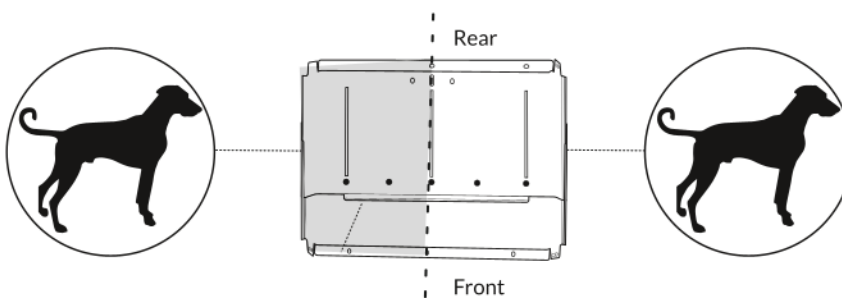
M-SM6X14IA 4X 	M-BR6X19X1S 4X Ø19mm 	M-B251,56,5SLD 4X Ø25mm 
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STEP
22



If you got different size of dogs they might need different size of room in the cage.

Divider is fixed in the front of and bottom of cage only top is adjustable.

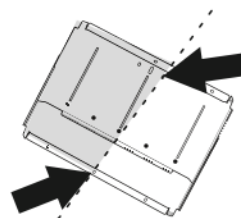
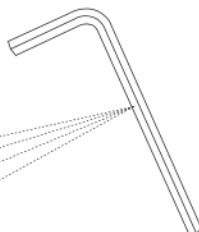
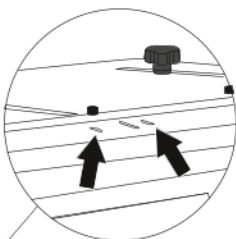


If you got same size of dogs they could have equal size of room in the cage.

STEP
23a

Front

Rear



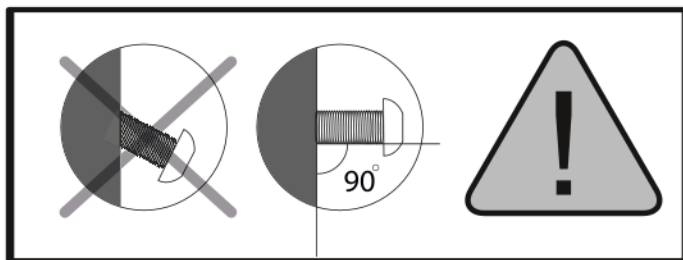
M-5M6X14IA
5X



For a cage with different size dogs. Put two screws at top. At the rear either to the left or right.

Also two screws at the bottom of the cage. At the rear either to the left or the right.

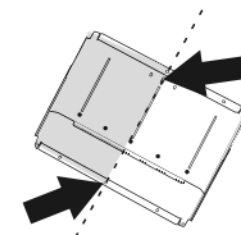
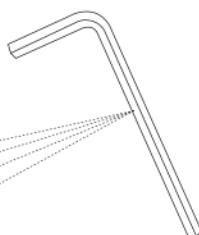
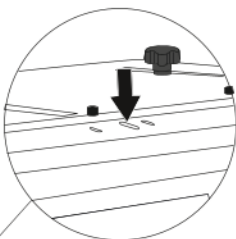
Tighten screws in panel.



STEP
23b

Front

Rear



M-5M6X14IA
5X

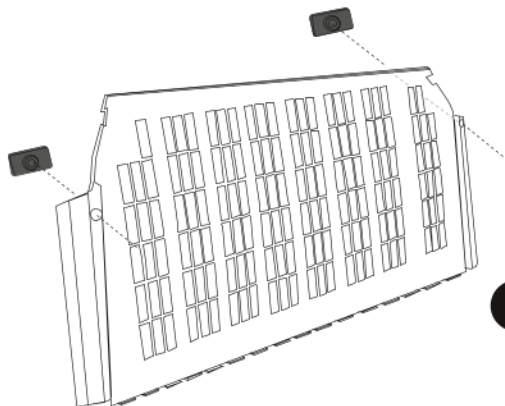


For a cage with equal size dogs. Put two screws at top. In the middle.

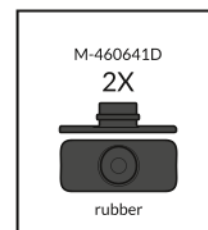
Also two screws at the bottom of the cage. In the middle.

Tighten screws in panel.

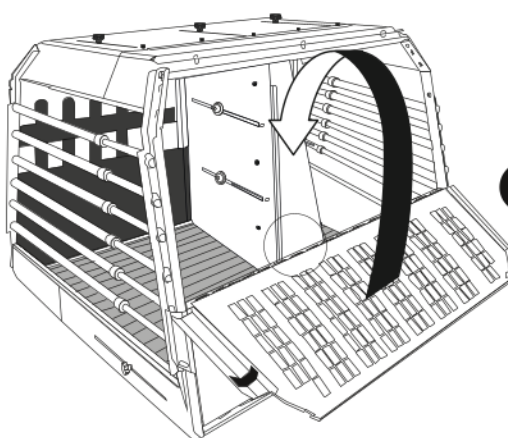
STEP
24



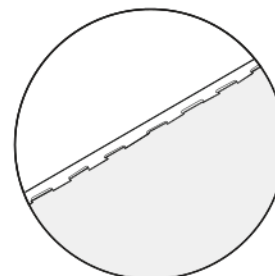
H Escape Hatch



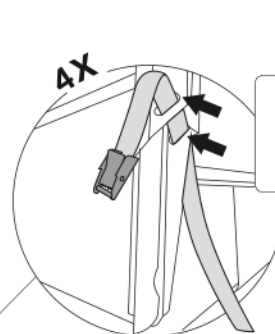
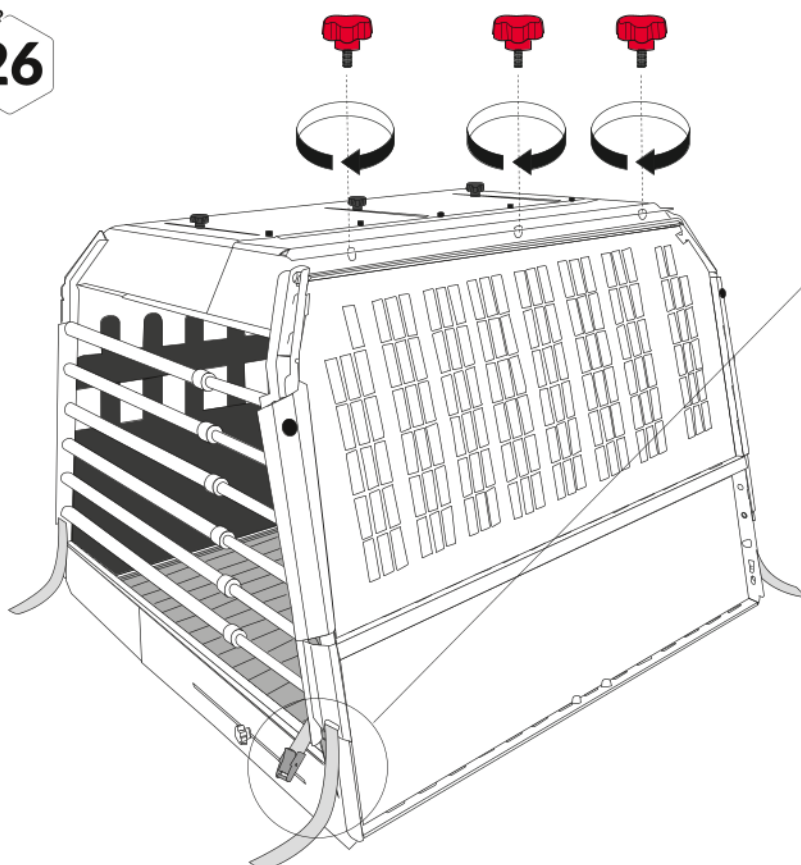
STEP
25



H Escape Hatch



STEP
26



IMPORTANT!
The band must go through
both plates.

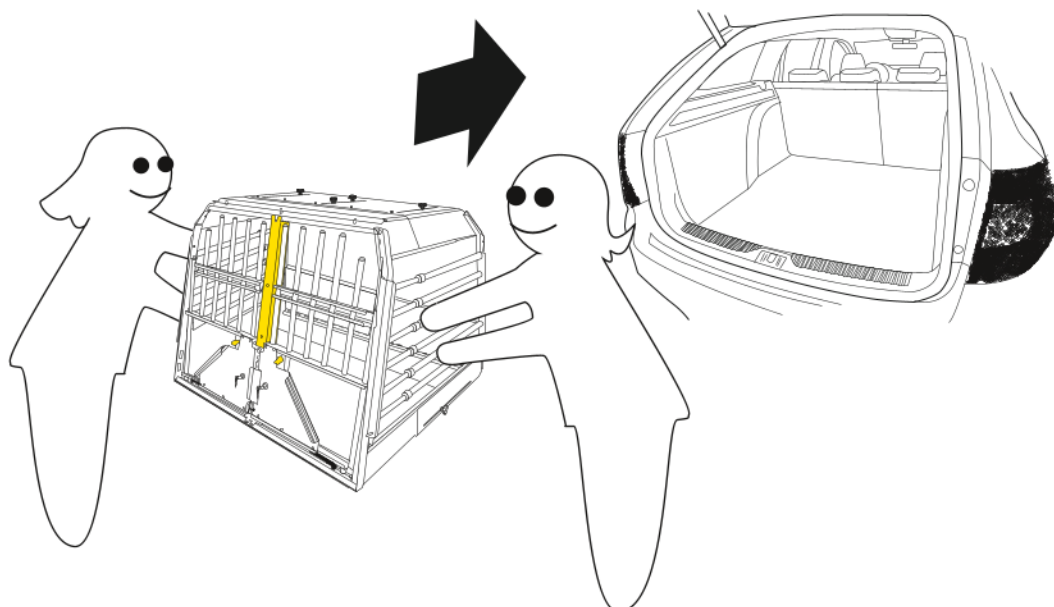
M-460641AQ
3X



M-10240
4X



STEP
27



STEP
28

